

## **TECHNICAL DATA SHEET**

# **INSTANT PASS**

## FOLD UP WINDBREAK SPEED DOOR

The model INSTANT PASS from Angel Mir is a fold up speed door suitable for entrances facing outwardly. It withstands very heavy air or wind pressures or depressions without leaving its guides, without undergoing wear or deformations, and remaining therefore unchanged for many years. Maximum sizes 9000 x 7000 Wind resistance on standard configuration: Class 2

wind resistance on standard conligura

### <u>CHASSIS</u>

### × General:

- Self-supporting, it must be fastened to a structure or wall.

Elements	Material	Details	
Foot	Galvanized steel sheet folded on U-shape	Inside, it has two reinforcements of omega-shaped folded sheet, granting a greater stiffness and strength.	
Ramps	Polyamide	At the bottom of the foot, for centring the curtain when door closed	
Angle units	Aluminium	Rounded shape to avoid frictions and wear to the curtain.	
Base	Galvanized steel sheet	It has holes for fastening to the ground.	
Fastening	Anchoring suitable to the kind of support (metallic, chemical dowels, etc.).	Fastening to the ground and, according to the height and the required wind pressure, several intermediate fastenings on walls or on a resistant structure.	
Finishing	Painted grey RAL 7046 or another RAL colour chosen by the customer.		

### × Head:

Element	Material	Details		
Crosspiece	Galvanized steel sheet	Box-shaped with an omega-shaped reinforcement located on the inner wall		
Side supports	Galvanized steel sheet	It has housings for the ball bearings supporting the shaft. Welded to the crosspiece.		
Central supports	Galvanized steel sheet	One for each pulley. There are housings for the centring ball bearings. Welded to the crosspiece.		
Shaft	Aluminium pulleys	Of Ø110mm with reinforcement radius and hollow central knot with keyway.		
	Solid profile of galvanized steel	Of Ø25.4mm or Ø31.75mm, depending on the size of the door, with keyway along its entire length.		
* The whole unit makes up a very strong beam that, resting on the feet-guide, supports the weight of the canvas and the lifting mechanism (gear motor, shaft, pulleys and belts).				
Fastening	5	It is fixed on the lintel or a resistant structure to keep the vertical position and to avoid the bulging or movements due to the shaft rotation.		

Structure options		
✓ Stainless steel AISI 3	4 o 316	
✓ Assembly through the	outside of the void	

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## **CANVAS**

Element	Mass (kg/m²)	Work temperature (°C)	Characteristics		
Canvas	0.95	-20+70	Base of high strength polyester technical fabric, coated with dyed PVC.		
	Material		Characteristics		
Side	Width <u>&lt;</u> 4500mm	Composite tubular profile of fiberglass and polyester	Different diameters and thicknesses depending on the resistance required. For higher wind types, they may be made of steel.		
reinforcements	Width >Tubular profile of4500mmgalvanized steel		Different diameters and thicknesses depending on the resistance required.		
Skirting board	Composite tube of fiberglass and polyester		To support the contact band.		
Fitting to the ground	Bottom bag of polyester coated with PVC		Yellow with black diagonal stripes and with Velcro® opening system for access to the contact band, and Radio Band transmitter.		
Welding	All welding through high frequency including windows.				
Finishing			to be chosen from a wide range.		

Colours	Colours similar to RAL						
Reaction to fire M2	Red 3002	Yellow 1003	Green 6026	Blue 5005	Grey 7016	Grey 7040	White 9003
Reaction to fire M3	lvory 1014	Orange 2004	Orange 2002	Black 9005	Brown 8016	Grey 9006	

	Material	Characteristics		
Interior panel reinforcements	Black PVC of 3 mm	Welded to the canvas. Reinforced with polyester fabric to avoid wear through friction.		
Caps	Rubber	Located at the reinforcement ends to eliminate noises and frictions of the canvas against the guides.		
Lifting belts	Polyester	Width: 47mm Thickness: 1,25mm		
Belt guides and lock clamps	Polyamide Akulon	For very large doors, the belt guides can be manufactured in galvanized steel.		

	Components	Composition
Resistant	Wind resistance	Standard: Class 2 (95 km/h)
characteristics	(supervision by OT)	Optional: Class 3 and 4 (120 and 140 km/h)

Canvas options

✓ PVC windows. Transparent glass quality 1 mm thick. Positive temperatures.



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### **MOTORIZATION**

Element	Characteristics
Operator	Irreversible gear motor for intensive use Angel Mir, including
	position switches driven by the output shaft of the reducer.
Location	On one side of the head.
Position switches	Mechanical.
Safety brake	External.
Shaft	Solid with output for elastic connection between the motor and the
Shart	shaft to absorb the vibrations and to increase the motor reliability.
Electro brake	For precise positioning and canvas locking.
Unlocking	Through handle.
Manual drive	Through crank.
Voltage in volts	230 / 400 V three-phase.
Frequency in Hz	50 Hz
Power	0.755.5 CV / 0.554.05 kW, depending on door sizes.
Protection IP	IP 54

Motor	options
✓	Front motor with chain drive.
✓	Motor protection, with or without lid, made of galvanized steel sheet, painted same colour as the door.
✓	Special voltages and frequencies.
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✓ Moisture-proof protection joint for the electro brake.

Control panel				
Model	RSP			
Keys on exterior lid	Switches for opening, closing and emergency stop. Voltage breaker.			
Control logic	Programmable relay.			
Power	Contactors.			
Protection against overvoltage	Thermal relay.			
Display registering status and information	Reports on: position, kind of failure and operation counter. Switches for opening and closing by maintained contact, and basic programming.			
Control box IP	Painted steel, with input/output cable glands.			
Protection	IP 65 displaced with cable glands. IP 55 in case of assembling at the door foot.			
Voltages	Power supply: 230 / 400 V three-phase. Manoeuvre: 24V			
Control panel electrical installation to motor and to fixed elements on the feet.	Protected by aluminium removable channel fixed to the door foot on plastic supports.			

Control panel options		
✓ Special voltages and frequencies.		
✓ Fiberglass control box with increased IP or stainless steel.		



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### **OTHER CHARACTERISTIC ELEMENTS / QUALITIES / OPTIONS**

### **×** Door electrical data

The voltage wiring up to the panel unit has to be completed by a licensed electrician and must be protected according to the existing rules and standards.

STANDARD electrical characteristics		
Voltage V	230/400V three-phase.	
Frequency Hz	50 Hz	
Power kW	0.654.15 kW, according to door size.	
Protection	IP 54	

For other voltages and frequencies, please ENQUIRE

Other characteristics		
Work temperature	. Standard: +5+50°C It cannot be used in cold stores with negative temperature. If assembled outside, it can withstand, occasionally, negative temperatures down to -5° in places where there is not risk of icing. In this case, no transparent peepholes can be added. To warn before manufacturing.	
Special sizes	Please enquire.	

Safety	Used procedure		
Passage	Photocell with transmitter – receiver located on the jambs of the structure.		
Anti- crushing	Wireless contact band on main edge.		
Anti-dragging	Transmitter – receiver photocell located on the jambs of the structure. (UNE EN12445:2000 / 4.1.2, UNE-EN 12453: 2000, 5.1.2)		
Vision	Bottom of the canvas painted with safety stripes (diagonal yellow / black).		
Manoeuvres	Intermittent lights indicating the manoeuvre: exterior and interior. (UNE-EN 12453: 2000, 5.1.3 c)		
Motor	For manual operation, it must be driven by crank or chain.		
Safety belt	Unsolicited, in red. Centred on the canvas.		
Spring safety system	It prevents the canvas falling in case an element of the suspension breaks.		

#### Safety options

 Photocell curtain protecting the entire door width and up to 2500 mm height assembled inside the guides.

### × Door speeds

Speeds (m/s) *	Opening	Closing
Speeds (m/s) *	0.8 m/s	0.8 m/s

- \* \* For large doors, speeds may be different. Please inquire for specific cases.
- \* For other speeds, please ENQUIRE.

#### **General options**

✓ ATEX certified doors for explosive environments (dust, paint or gas).

\*For special sizes, please ENQUIRE.

### **CERTIFICATES AND STANDARDIZATIONS**

Our doors are manufactured according to the UNE-EN 12453:2001 standard and meet the 98/37/CEE, 89/336/CEE, 89/106/CE y 73/23/CEE harmonization directives. They are tested and certified by a notified body, in compliance with the 13241-1 standard.

The information contained in this descriptive text is general for the referenced product. In no case is it binding or contractual. Portes Bisbal S.L. reserves the right to modify the features herein.





